signal at a preselected control signal voltage, regardless of the 3 magnitude of the ac input signal. 4 1 The apparatus of claim 26, wherein the auxiliary power source includes an auxiliary transformer with a plurality 2 3 of primary taps. 1 28. The apparatus of claim 25, wherein the converter includes a boost circuit. 2 The apparatus of claim 25, wherein the output 1 circuit includes a pulse width modulator. 2 The apparatus of claim 29, wherein the converter 1 includes a boost circuit. 2 The apparatus of claim 25, wherein the output 1 2 circuit includes an inverter. The apparatus of claim 25 wherein the output 1 2 circuit includes a rectifier. 33. The apparatus of claim 25 wherein the output 1 circuit includes a cycloconverter. 2 1 34. A method of providing a welding, cutting or 2 heating current, comprising: 3 converting and power factor correcting an ac input 4 signal to a second ac signal; and changing the second ac signal into a third signal 5 having a current suitable for welding, cutting or heating. 6 The method of claim 34, wherein converting the ac 1 2 input signal includes boost converting the ac signal. - 3 -

The method of claim 34 further including providing 1 36. 2 control signals to the converter. The method of claim 34, further including 1 providing auxiliary power signal by transforming the ac input 2 signal. 3 The method of claim 34, wherein changing includes 1 pulse width modulating. 2 The method of claim 34, wherein changing includes 1 inverting. 2 A welding, cutting or heating power source, 40. 1 comprising: 2 rectifier means for receiving an ac input providing a 3 4 first dc signal; converter means for receiving the first dc signal and 5 providing a converter output; 6 control means for controlling the converter means, 7 8 wherein the control means includes a power factor correction 9 means for power factor correction, connected to the 10 converter means; 11 output means for receiving the converter output and providing a welding, heating or cutting signal. 12 The apparatus of claim 40, wherein the converter 13 means includes a boost circuit. 14 The apparatus of claim 42, wherein the output 1 2 means includes a pulse width modulator. 1 The apparatus of claim 40, wherein the output 43. circuit includes an inverter. 2 - 4 -

44. The apparatus of claim 40 wherein the output 1 circuit includes a rectifier. 2 A weldment or metal cut formed by a process 45. 1 2 which comprises: converting and power factor correcting an ac input 3 signal to a second ac signal; and 4 changing the second ac signal into a third signal 5 having a current suitable for welding or cutting. 6